

SPECIALITY BREADS

PRODUCT SPECIFICATION

MINI ROLLS CHOICE - MINI HARVESTER ROLL

FB408 | OF 5

Frozen, fully baked round roll made with multigrain flour and dusted with cracked wheat.

PRODUCT DETAILS

Weight	e35g
Amount per case	20
Preparation	Dough prepared to exact recipe, baked, chilled and blast frozen at <-26°C and then packed in temperature controlled packing area (<+15°C).
Packaging	Packed in food safe polythene bag/liner and cardboard box, sealed and labelled. Batch coded with best before date and date of production printed on label. Box size 60l x 24l x 280mm Box weight 333g Bag weight 23g Cases per layer/pallet 8/48 Label wrapped around one end and side of box.
Product life	12 months from production date if storage conditions are correct and unbroken <-18°C.
Usage instructions	Defrost inside food-safe plastic bag at room temperature until completely thawed. Once defrosted do not re-freeze.
Quality control standards	Total traceability maintained, quality checks undertaken to the current BRCGS Global Standard for Food. This product and its constituent parts, meets all relevant UK and EU Regulations and to the best of our knowledge is made from GM free ingredients.

INGREDIENTS

White flour (**wheat** flour, calcium carbonate, iron, niacin, thiamin), Water, Malt Mix 16% (Malted **wheat**, **wheat gluten**, **wheat** flour, malted **barley** flour), Salt (Salt, anti-caking agent: E535), Frozen yeast (bakers yeast, rehydrating agent: E491), Dough Conditioner (**wheat** flour, flour treatment agent: E300)
Topping: Chopped **wheat**.

For allergens, see ingredients in **bold**.

Country of origin: UK

MICROBIOLOGICAL LIMITS (COVERING ALL OUR PRODUCT RANGE)

TYPE OF MICRO-ORGANISM	Limits CFU/g or absence in 25 g*		
	TARGET	ACCEPT	REJECT
Aerobic Plate Count (APC), cfu/g	<10 ³	<10 ⁴	>10 ⁴
Yeast and Moulds cfu/g	<10 ²	<10 ³	>10 ³
INDICATORS			
Enterobacteriaceae (cfu/g)	<10 ²	<10 ⁴	>10 ⁴
E.coli (cfu/g)	<20	20- <10 ²	>10 ²
Listeria monocytogenes	Absence in 25 g	< 100 cfu/g	> 100 cfu/g
PATHOGENS AND MICROBIAL TOXINS			
Bacillus cereus (cfu/g)	<10 ⁵	<10 ⁴	>10 ⁴
Clostridium perfringens (cfu/g)	<10	<100	>100
Coagulase -positive staphylococci (cfu/g)	<20	20- <10 ⁴	>10 ⁴
Salmonella spp.*	Absence in 25 g	Absence in 25 g	Present in 25 g

This specification shall be considered acceptable to all parties in the event that no issues are raised within 14 days of submission.

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SPECIALITY BREADS

MINI ROLLS CHOICE - MINI HARVESTER ROLL

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NUTRITIONAL VALUES PER 100g

Energy (kJ)	1328
Energy (kcal)	313
Fat (g)	1.4
of which saturates (g)	0.3
of which monounsaturates (g)	0.3
of which polyunsaturates (g)	0.6
Carbohydrate (g)	66.0
of which sugars (g)	1.5
Protein (g)	11.4
Salt (g)	1.9

Values derived in accordance with the rules of McCance & Widdowson's
The Composition of Foods integrated dataset (CoF IDS)

ALLERGEN INFORMATION

Main allergens	Voluntary presence (used in the product)	Involuntary presence (presence in the production line)	Comment
Cereals containing gluten	✓	✓	wheat, barley
Crustaceans	✗	✗	
Eggs	✗	✓	
Fish	✗	✗	
Peanuts	✗	✗	
Soybeans	✗	✓	
Milk and products thereof (including lactose)	✗	✓	
Nuts	✗	✗	
Celery	✗	✗	
Mustard	✗	✗	
Sesame seeds	✗	✗	
Sulphur dioxide and sulphites at concentrations of more than 10mg/kg	✗	✗	
Lupin	✗	✗	
Molluscs	✗	✗	

- ✓ Suitable for lacto-ovo vegetarians
- ✓ Suitable for vegans
- ✗ Suitable for coeliacs

Authorised by _____
Managing Director

Customer company name _____

Signed on behalf of customer _____

Position held _____ Date _____

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SPECIALITY BREADS

PRODUCT SPECIFICATION

MINI ROLLS CHOICE - MINI BROWN ROLL

FB408 2 OF 5

Frozen, fully baked moulded individual brown bread piece.

PRODUCT DETAILS

Weight	e35g
Amount per case	20
Preparation	Dough prepared to exact recipe, baked, chilled and blast frozen at <-26°C and then packed in temperature controlled packing area (<+15°C).
Packaging	Packed in food safe polythene bag/liner and cardboard box, sealed and labelled. Batch coded with best before date and date of production printed on label. Box size 60l x 24l x 280mm Box weight 333g Bag weight 23g Cases per layer/pallet 8/48 Label wrapped around one end and side of box.
Product life	12 months from production date if storage conditions are correct and unbroken <-18°C.
Usage instructions	Defrost inside food-safe plastic bag at room temperature until completely thawed. Once defrosted do not re-freeze.
Quality control standards	Total traceability maintained, quality checks undertaken to the current BRCGS Global Standard for Food. This product and its constituent parts, meets all relevant UK and EU Regulations and to the best of our knowledge is made from GM free ingredients.

INGREDIENTS

Water, Wholemeal flour 31% (**wheat** flour, **wheat gluten**), White flour 31% (**wheat** flour, calcium carbonate, iron, niacin, thiamin), Salt (Salt, anti-caking agent: E535), Frozen yeast (bakers yeast, rehydrating agent: E491), Dough Conditioner (**wheat** flour, flour treatment agent: E300).

For allergens, see ingredients in **bold**.

Country of origin: UK

MICROBIOLOGICAL LIMITS (COVERING ALL OUR PRODUCT RANGE)

TYPE OF MICRO-ORGANISM	Limits CFU/g or absence in 25 g*		
	TARGET	ACCEPT	REJECT
Aerobic Plate Count (APC), cfu/g	<10 ³	<10 ⁴	>10 ⁴
Yeast and Moulds cfu/g	<10 ²	<10 ³	>10 ³
INDICATORS			
Enterobacteriaceae (cfu/g)	<10 ²	<10 ⁴	>10 ⁴
E. coli (cfu/g)	<20	20-<10 ²	>10 ²
Listeria monocytogenes	Absence in 25 g	< 100 cfu/g	> 100 cfu/g
PATHOGENS AND MICROBIAL TOXINS			
Bacillus cereus (cfu/g)	<10 ³	<10 ⁴	>10 ⁴
Clostridium perfringens (cfu/g)	<10	<100	>100
Coagulase -positive staphylococci (cfu/g)	<20	20-<10 ⁴	>10 ⁴
Salmonellaspp.*	Absence in 25 g	Absence in 25 g	Present in 25 g

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SPECIALITY BREADS

MINI ROLLS CHOICE - MINI BROWN ROLL

FB408 2 OF 5

NUTRITIONAL VALUES PER 100g

Energy (kJ)	1224
Energy (kcal)	288
Fat (g)	1.7
of which saturates (g)	0.3
of which monounsaturates (g)	0.1
of which polyunsaturates (g)	0.7
Carbohydrate (g)	61.2
of which sugars (g)	1.6
Protein (g)	11.1
Salt (g)	1.9

Values derived in accordance with the rules of McCance & Widdowson's
The Composition of Foods integrated dataset (CoF IDS)

ALLERGEN INFORMATION

Main allergens	Voluntary presence (used in the product)	Involuntary presence (presence in the production line)	Comment
Cereals containing gluten	✓	✓	wheat
Crustaceans	✗	✗	
Eggs	✗	✓	
Fish	✗	✗	
Peanuts	✗	✗	
Soybeans	✗	✓	
Milk and products thereof (including lactose)	✗	✓	
Nuts	✗	✗	
Celery	✗	✗	
Mustard	✗	✗	
Sesame seeds	✗	✗	
Sulphur dioxide and sulphites at concentrations of more than 10mg/kg	✗	✗	
Lupin	✗	✗	
Molluscs	✗	✗	

- ✓ Suitable for lacto-ovo vegetarians
- ✓ Suitable for vegans
- ✗ Suitable for coeliacs

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Managing Director

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Signed on behalf of customer _____

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SPECIALITY BREADS

PRODUCT SPECIFICATION

MINI ROLLS CHOICE - MINI PETIT PAIN

FB408 3 OF 5

Frozen, fully baked moulded individual white bread piece.

PRODUCT DETAILS

Weight	e35g
Amount per case	20
Preparation	Dough prepared to exact recipe, baked, chilled and blast frozen at <-26°C and then packed in temperature controlled packing area (<+15°C).
Packaging	Packed in food safe polythene bag/liner and cardboard box, sealed and labelled. Batch coded with best before date and date of production printed on label. Box size 60l x 24l x 280mm Box weight 333g Bag weight 23g Cases per layer/pallet 8/48 Label wrapped around one end and side of box.
Product life	12 months from production date if storage conditions are correct and unbroken <-18°C.
Usage instructions	Defrost inside food-safe plastic bag at room temperature until completely thawed. Once defrosted do not re-freeze.
Quality control standards	Total traceability maintained, quality checks undertaken to the current BRCGS Global Standard for Food. This product and its constituent parts, meets all relevant UK and EU Regulations and to the best of our knowledge is made from GM free ingredients.

INGREDIENTS

White flour (**wheat** flour, calcium carbonate, iron, niacin, thiamin), Water, Salt (Salt, anti-caking agent: E535), Bread improver (**wheat** flour, malted **wheat** flour), Frozen yeast (bakers yeast, rehydrating agent: E491).

For allergens, see ingredients in **bold**.

Country of origin: UK

MICROBIOLOGICAL LIMITS (COVERING ALL OUR PRODUCT RANGE)

TYPE OF MICRO-ORGANISM	Limits CFU/g or absence in 25 g*		
	TARGET	ACCEPT	REJECT
Aerobic Plate Count (APC), cfu/g	<10 ³	<10 ⁴	>10 ⁴
Yeast and Moulds cfu/g	<10 ²	<10 ³	>10 ³
INDICATORS			
Enterobacteriaceae (cfu/g)	<10 ²	<10 ⁴	>10 ⁴
E. coli (cfu/g)	<20	20-<10 ²	>10 ²
Listeria monocytogenes	Absence in 25 g	< 100 cfu/g	> 100 cfu/g
PATHOGENS AND MICROBIAL TOXINS			
Bacillus cereus (cfu/g)	<10 ³	<10 ⁴	>10 ⁴
Clostridium perfringens (cfu/g)	<10	<100	>100
Coagulase -positive staphylococci (cfu/g)	<20	20-<10 ⁴	>10 ⁴
Salmonellaspp.*	Absence in 25 g	Absence in 25 g	Present in 25 g

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SPECIALITY BREADS

MINI ROLLS CHOICE - MINI PETIT PAIN

FB408 3 OF 5

NUTRITIONAL VALUES PER 100g

Energy (kJ)	1321
Energy (kcal)	310
Fat (g)	1.4
of which saturates (g)	0.1
of which monounsaturates (g)	0.1
of which polyunsaturates (g)	0.4
Carbohydrate (g)	68.1
of which sugars (g)	1.4
Protein (g)	10.9
Salt (g)	2.5

Values derived in accordance with the rules of McCance & Widdowson's
The Composition of Foods integrated dataset (CoF IDS)

ALLERGEN INFORMATION

Main allergens	Voluntary presence (used in the product)	Involuntary presence (presence in the production line)	Comment
Cereals containing gluten	✓	✓	wheat
Crustaceans	✗	✗	
Eggs	✗	✓	
Fish	✗	✗	
Peanuts	✗	✗	
Soybeans	✗	✓	
Milk and products thereof (including lactose)	✗	✓	
Nuts	✗	✗	
Celery	✗	✗	
Mustard	✗	✗	
Sesame seeds	✗	✗	
Sulphur dioxide and sulphites at concentrations of more than 10mg/kg	✗	✗	
Lupin	✗	✗	
Molluscs	✗	✗	

- ✓ Suitable for lacto-ovo vegetarians
- ✓ Suitable for vegans
- ✗ Suitable for coeliacs

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Managing Director

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SPECIALITY BREADS

PRODUCT SPECIFICATION

MINI ROLLS CHOICE - MINI POPPYSEED KAISER ROLL

FB408 4 OF 5

Frozen, fully baked moulded white roll dusted with Poppy Seeds.

PRODUCT DETAILS

Weight	e35g
Amount per case	20
Preparation	Dough prepared to exact recipe, baked, chilled and blast frozen at <-26°C and then packed in temperature controlled packing area (<+15°C).
Packaging	Packed in food safe polythene bag/liner and cardboard box, sealed and labelled. Batch coded with best before date and date of production printed on label. Box size 60l x 24l x 280mm Box weight 333g Bag weight 23g Cases per layer/pallet 8/48 Label wrapped around one end and side of box.
Product life	12 months from production date if storage conditions are correct and unbroken <-18°C.
Usage instructions	Defrost inside food-safe plastic bag at room temperature until completely thawed. Once defrosted do not re-freeze.
Quality control standards	Total traceability maintained, quality checks undertaken to the current BRCGS Global Standard for Food. This product and its constituent parts, meets all relevant UK and EU Regulations and to the best of our knowledge is made from GM free ingredients.

INGREDIENTS

White flour (**wheat** flour, calcium carbonate, iron, niacin, thiamin), Water, Salt (Salt, anti-caking agent: E535), Bread improver (**wheat** flour, malted **wheat** flour), Frozen yeast (bakers yeast, rehydrating agent: E491).

Topping: Poppy seeds <2%.

For allergens, see ingredients in **bold**.

Country of origin: UK

MICROBIOLOGICAL LIMITS (COVERING ALL OUR PRODUCT RANGE)

TYPE OF MICRO-ORGANISM	Limits CFU/g or absence in 25 g*		
	TARGET	ACCEPT	REJECT
Aerobic Plate Count (APC), cfu/g	<10 ²	<10 ⁴	>10 ⁴
Yeast and Moulds cfu/g	<10 ²	<10 ³	>10 ⁵
INDICATORS			
<i>Enterobacteriaceae</i> (cfu/g)	<10 ²	<10 ⁴	>10 ⁴
<i>E. coli</i> (cfu/g)	<20	20-<10 ²	>10 ²
<i>Listeria monocytogenes</i>	Absence in 25 g	< 100 cfu/g	> 100 cfu/g
PATHOGENS AND MICROBIAL TOXINS			
<i>Bacillus cereus</i> (cfu/g)	<10 ³	<10 ⁴	>10 ⁴
<i>Clostridium perfringens</i> (cfu/g)	<10	<100	>100
Coagulase -positive staphylococci (cfu/g)	<20	20-<10 ⁴	>10 ⁴
<i>Salmonella</i> spp.*	Absence in 25 g	Absence in 25 g	Present in 25 g

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SPECIALITY BREADS

MINI ROLLS CHOICE - MINI POPPYSEED KAISER ROLL

FB408 4 OF 5

NUTRITIONAL VALUES PER 100g

Energy (kJ)	1276
Energy (kcal)	299
Fat (g)	2.4
of which saturates (g)	0.3
of which monounsaturates (g)	0.3
of which polyunsaturates (g)	1.0
Carbohydrate (g)	65.7
of which sugars (g)	1.2
Protein (g)	11.0
Salt (g)	2.4

Values derived in accordance with the rules of McCance & Widdowson's
The Composition of Foods integrated dataset (CoF IDS)

ALLERGEN INFORMATION

Main allergens	Voluntary presence (used in the product)	Involuntary presence (presence in the production line)	Comment
Cereals containing gluten	✓	✓	wheat
Crustaceans	✗	✗	
Eggs	✗	✓	
Fish	✗	✗	
Peanuts	✗	✗	
Soybeans	✗	✓	
Milk and products thereof (including lactose)	✗	✓	
Nuts	✗	✗	
Celery	✗	✗	
Mustard	✗	✗	
Sesame seeds	✗	✗	
Sulphur dioxide and sulphites at concentrations of more than 10mg/kg	✗	✗	
Lupin	✗	✗	
Molluscs	✗	✗	

- ✓ Suitable for lacto-ovo vegetarians
- ✓ Suitable for vegans
- ✗ Suitable for coeliacs

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Managing Director

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Signed on behalf of customer _____

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SPECIALITY BREADS

PRODUCT SPECIFICATION

MINI ROLLS CHOICE - MINI WHITE TIN LOAF

FB408 5 OF 5

Frozen, fully baked moulded white roll.

PRODUCT DETAILS

Weight	e35g
Amount per case	20
Preparation	Dough prepared to exact recipe, baked, chilled and blast frozen at <-26°C and then packed in temperature controlled packing area (<+15°C).
Packaging	Packed in food safe polythene bag/liner and cardboard box, sealed and labelled. Batch coded with best before date and date of production printed on label. Box size 60l x 24l x 280mm Box weight 333g Bag weight 23g Cases per layer/pallet 8/48 Label wrapped around one end and side of box.
Product life	12 months from production date if storage conditions are correct and unbroken <-18°C.
Usage instructions	Defrost inside food-safe plastic bag at room temperature until completely thawed. Once defrosted do not re-freeze.
Quality control standards	Total traceability maintained, quality checks undertaken to the current BRCGS Global Standard for Food. This product and its constituent parts, meets all relevant UK and EU Regulations and to the best of our knowledge is made from GM free ingredients.

INGREDIENTS

White flour 63% (**wheat** flour, calcium carbonate, iron, niacin, thiamin), Water, Salt (Salt, anti-caking agent: E535), Frozen yeast (bakers yeast, rehydrating agent:E49I), Sugar white, Bread improver (**wheat** flour, malted **wheat** flour).

For allergens, see ingredients in **bold**.

Country of origin: UK

MICROBIOLOGICAL LIMITS (COVERING ALL OUR PRODUCT RANGE)

TYPE OF MICRO-ORGANISM	Limits CFU/g or absence in 25 g*		
	TARGET	ACCEPT	REJECT
Aerobic Plate Count (APC), cfu/g	<10 ²	<10 ⁴	>10 ⁴
Yeast and Moulds cfu/g	<10 ²	<10 ³	>10 ⁵
INDICATORS			
<i>Enterobacteriaceae</i> (cfu/g)	<10 ²	<10 ⁴	>10 ⁴
<i>E.coli</i> (cfu/g)	<20	20-<10 ²	>10 ²
<i>Listeria monocytogenes</i>	Absence in 25 g	< 100 cfu/g	> 100 cfu/g
PATHOGENS AND MICROBIAL TOXINS			
<i>Bacillus cereus</i> (cfu/g)	<10 ²	<10 ⁴	>10 ⁴
<i>Clostridium perfringens</i> (cfu/g)	<10	<100	>100
Coagulase -positive staphylococci (cfu/g)	<20	20-<10 ⁴	>10 ⁴
<i>Salmonella</i> spp.*	Absence in 25 g	Absence in 25 g	Present in 25 g

This specification shall be considered acceptable to all parties in the event that no issues are raised within 14 days of submission.

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SPECIALITY BREADS

MINI ROLLS CHOICE - MINI WHITE TIN LOAF

FB408 5 OF 5

NUTRITIONAL VALUES PER 100g

Energy (kJ)	1303
Energy (kcal)	306
Fat (g)	1.3
of which saturates (g)	0.1
of which monounsaturates (g)	0.1
of which polyunsaturates (g)	0.6
Carbohydrate (g)	67.4
of which sugars (g)	2.5
Protein (g)	10.6
Salt (g)	2.0

Values derived in accordance with the rules of McCance & Widdowson's
The Composition of Foods integrated dataset (CoF IDS)

ALLERGEN INFORMATION

Main allergens	Voluntary presence (used in the product)	Involuntary presence (presence in the production line)	Comment
Cereals containing gluten	✓	✓	wheat
Crustaceans	✗	✗	
Eggs	✗	✓	
Fish	✗	✗	
Peanuts	✗	✗	
Soybeans	✗	✓	
Milk and products thereof (including lactose)	✗	✓	
Nuts	✗	✗	
Celery	✗	✗	
Mustard	✗	✗	
Sesame seeds	✗	✗	
Sulphur dioxide and sulphites at concentrations of more than 10mg/kg	✗	✗	
Lupin	✗	✗	
Molluscs	✗	✗	

- ✓ Suitable for lacto-ovo vegetarians
- ✓ Suitable for vegans
- ✗ Suitable for coeliacs

Authorised by _____
Managing Director

Customer company name _____

Signed on behalf of customer _____

Position held _____ Date _____

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