

SPECIALITY BREADS

PRODUCT SPECIFICATION

TRADITIONAL ENGLISH ROLL

FB480

Frozen, fully baked individual bread piece, traditionally made, using natural ingredients and a long double fermentation method.

PRODUCT DETAILS

Weight	e100g
Amount per case	40
Preparation	Dough prepared to exact recipe, baked, chilled and blast frozen at $\leq -26^{\circ}\text{C}$ and then packed in temperature controlled packing area ($\leq +15^{\circ}\text{C}$).
Packaging	Packed in food safe polythene bag/liner and cardboard box, sealed and labelled. Batch coded with best before date and date of production printed on label. Box size 598 x 238 x 268mm Box weight 352g Bag weight 17g Cases per layer/pallet 8/48 Label wrapped around one end and side of box.
Product life	12 months from production date if storage conditions are correct and unbroken $\leq -18^{\circ}\text{C}$.
Usage instructions	Defrost inside food-safe plastic bag at room temperature until completely thawed. Once defrosted do not re-freeze.
Quality control standards	Total traceability maintained, quality checks undertaken to the current BRCGS Global Standard for Food. This product and its constituent parts, meets all relevant UK and EU Regulations and to the best of our knowledge is made from GM free ingredients.

INGREDIENTS

Wheat Flour (Flour (**WHEAT** Flour, Calcium, Iron, Niacin, Thiamin)), Water, Yeast, Salt (Salt, Anti-caking Agent (Sodium Ferrocyanide: E535), **Barley** Malt Flour

For allergens, see ingredients in **bold**.

Country of origin: UK

MICROBIOLOGICAL LIMITS (COVERING ALL OUR PRODUCT RANGE)

TYPE OF MICRO-ORGANISM	Limits CFU/g or absence in 25 g*		
	TARGET	ACCEPT	REJECT
Aerobic Plate Count (APC), cfu/g	$\leq 10^2$	$\leq 10^4$	$> 10^4$
Yeast and Moulds cfu/g	$\leq 10^2$	$\leq 10^3$	$> 10^3$
INDICATORS			
Enterobacteriaceae (cfu/g)	$\leq 10^2$	$\leq 10^4$	$> 10^4$
E.coli (cfu/g)	≤ 20	20- $\leq 10^2$	$> 10^2$
Listeria monocytogenes	Absence in 25 g	< 100 cfu/g	> 100 cfu/g
PATHOGENS AND MICROBIAL TOXINS			
Bacillus cereus (cfu/g)	$\leq 10^3$	$\leq 10^4$	$> 10^4$
Clostridium perfringens (cfu/g)	≤ 10	≤ 100	> 100
Coagulase -positive staphylococci (cfu/g)	≤ 20	20- $\leq 10^4$	$> 10^4$
Salmonella spp.*	Absence in 25 g	Absence in 25 g	Present in 25 g

This specification shall be considered acceptable to all parties in the event that no issues are raised within 14 days of submission.

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NUTRITIONAL VALUES PER 100g

Energy (kJ)	1161
Energy (kcal)	274
Fat (g)	1.0
of which saturates (g)	0.0
of which monounsaturates (g)	0.0
of which polyunsaturates (g)	0.0
Carbohydrate (g)	57.6
of which sugars (g)	2.1
Protein (g)	10.0
Salt (g)	1.3

Values derived in accordance with the rules of McCance & Widdowson's
The Composition of Foods integrated dataset (CoF IDS)

ALLERGEN INFORMATION

Main allergens	Voluntary presence (used in the product)	Involuntary presence (presence in the production line)	Comment
Cereals containing gluten	✓	✓	wheat, barley
Crustaceans	✗	✗	
Eggs	✗	✓	
Fish	✗	✗	
Peanuts	✗	✗	
Soybeans	✗	✓	
Milk and products thereof (including lactose)	✗	✓	
Tree Nuts	✗	✗	
Celery	✗	✗	
Mustard	✗	✗	
Sesame seeds	✗	✗	
Sulphur dioxide and sulphites at concentrations of more than 10mg/kg	✗	✗	
Lupin	✗	✗	
Molluscs	✗	✗	

- ✓ Suitable for lacto-ovo vegetarians
- ✓ Suitable for vegans
- ✗ Suitable for coeliacs

Authorised by _____
Operations Director

Customer company name _____

Signed on behalf of customer _____

Position held _____ Date _____

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