

# SPECIALITY BREADS

## PRODUCT SPECIFICATION

### SMALL BROWN DOUGH PIECE

FD15

Frozen, unproved, unbaked individual dough piece made with brown flour.

#### PRODUCT DETAILS

Weight	e55g
Amount per case	250
Preparation	Dough prepared to exact recipe, shaped and blast frozen <26°C and then packed in temperature controlled packing area (<+15°C).
Packaging	Packed in food safe polythene bag/liner and cardboard box, sealed and labelled. Batch coded with best before date and date of production printed on label. Box size 406 x 306 x 290mm Box weight 442g Bag weight 17g Cases per layer/pallet 10/60 Label wrapped around one end and side of box.
Product life	12 months from production date if storage conditions are correct and unbroken <-18°C.
Usage instructions	Defrost, prove and bake with no steam. Once defrosted do not re-freeze.
Quality control standards	Total traceability maintained, quality checks undertaken to the current BRC Global Standard for Food. This product and its constituent parts, meets all relevant UK and EU Regulations and to the best of our knowledge is made from GM free ingredients.

#### INGREDIENTS

Water, White flour 28% (**wheat** flour, calcium carbonate, iron, niacin, thiamin), Wholemeal flour 28% (**wheat** flour, **wheat gluten**), Soft Roll Concentrate (Vegetable Oil (Palm, Rapeseed); Dextrose; Salt; Emulsifiers (Mono- and diglycerides of fatty acids: E471 (Palm), Diacetyl tartaric acid ester of mono-diglycerides: E472(e) (Rapeseed, Palm)); Flour Treatment Agent (Ascorbic Acid: E300), Food Enzymes, **Wheat** Starch), Frozen yeast (bakers yeast, rehydrating agent:E491).

For allergens, see ingredients in **bold**.

Country of origin: UK

#### MICROBIOLOGICAL LIMITS

TYPE OF MICRO-ORGANISM	Limits CFU/g or absence in 25 g*		
	TARGET	ACCEPT	REJECT
Aerobic Plate Count (APC), cfu/g	<10 <sup>3</sup>	<10 <sup>4</sup>	>10 <sup>4</sup>
Yeast and Moulds cfu/g	<10 <sup>2</sup>	<10 <sup>3</sup>	>10 <sup>3</sup>
INDICATORS			
<i>Enterobacteriaceae</i> (cfu/g)	<10 <sup>2</sup>	<10 <sup>4</sup>	>10 <sup>4</sup>
<i>E.coli</i> (cfu/g)	<20	20-<10 <sup>2</sup>	>10 <sup>2</sup>
<i>Listeria monocytogenes</i>	Absence in 25 g	< 100 cfu/g	> 100 cfu/g
PATHOGENS AND MICROBIAL TOXINS			
<i>Bacillus cereus</i> (cfu/g)	<10 <sup>3</sup>	<10 <sup>4</sup>	
<i>Clostridium perfringens</i> (cfu/g)	<10	<100	>100
Coagulase -positive staphylococci (cfu/g)	<20	20-<10 <sup>4</sup>	>10 <sup>4</sup>
<i>Salmonella</i> spp.*	Absence in 25 g	Absence in 25 g	Absence in 25 g

This specification shall be considered acceptable to all parties in the event that no issues are raised within 14 days of submission.

Page N<sup>o</sup>: 1 of 2  
Issue N<sup>o</sup>: 2  
Updated: 2 January 2019  
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### NUTRITIONAL VALUES PER 100g

Energy (kJ)	970
Energy (kcal)	229
Fat (g)	4.4
of which saturates (g)	1.6
of which monounsaturates (g)	0.2
of which polyunsaturates (g)	0.5
Carbohydrate (g)	42.4
of which sugars (g)	3.3
Protein (g)	7.6
Salt (g)	1.0

Values derived in accordance with the rules of McCance & Widdowson's  
The Composition of Foods integrated dataset (CoF IDS)

### ALLERGEN INFORMATION

Main allergens	Voluntary presence (used in the product)	Involuntary presence (presence in the production line)	Comment
Cereals containing gluten	✓	✓	wheat
Crustaceans	✗	✗	
Eggs	✗	✓	
Fish	✗	✗	
Peanuts	✗	✗	
Soybeans	✗	✗	
Milk and products thereof (including lactose)	✗	✓	
Nuts	✗	✗	
Celery	✗	✗	
Mustard	✗	✗	
Sesame seeds	✗	✓	
Sulphur dioxide and sulphites at concentrations of more than 10mg/kg	✗	✗	
Lupin	✗	✗	
Molluscs	✗	✗	

- ✓ Suitable for lacto-ovo vegetarians
- ✗ Suitable for vegans
- ✗ Suitable for coeliacs

Authorised by \_\_\_\_\_  
Managing Director

Customer company name \_\_\_\_\_

Signed on behalf of customer \_\_\_\_\_

Position held \_\_\_\_\_ Date \_\_\_\_\_

Page N<sup>o</sup>: 2 of 2  
Issue N<sup>o</sup>: 2  
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